

5/17

DART AEROSPACE LTD	Work Order:	22814
Description: Head Rest	Part Number:	D3303-041
Dwg: D3303 Rev. A	Qty:	96 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KD	05/03/08	96
2	GA	Bond foam to D3303-043 bracket assembly as per Dwg D3303 using 3M 1300/1300L or 8046 adhesive Pick: Qty Part Number Description Batch 1 D3303-043 Bracket Assembly B21624B 1 D3305-1 Foam B21626 A/R 3M 1300/1300L or 8046 Adhesive M17062 Identify as D3303-041	J	05-05-31	6
3	GA	Cover Head Rest with D3306-041 as per Dwg D3303 Pick: Qty Part Number Description Batch 1 D3306-041 Cover Assembly B21627	J	05-05-31	6
4	QC5	Inspect work to Step 3	J	05-06-01	6
5	ST	Identify parts with batch number and part number, also identify the back of the headrest with TCCA-PDA # PDA04-11 using a fine point permanent marker as per Dwg D3304 and Stock	MJ	05-06-01	6
6	AC	Cost / part: 140.46	SAC	05-06-03	6
7	DC	Close W/O 141.56 Inspect Level 21	J	05-06-07	6

Rev	Date	Change	Revised By	Approved
A	04.09.07	New Issue	KJ/JLM	
B	04.10.05	Revised Step 5 with headrest identification	KJ/JLM	J

RELEASED
2004-10-05

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector		
			Initial Design Mgr	Action Description Design Mgr	Sign & Date					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

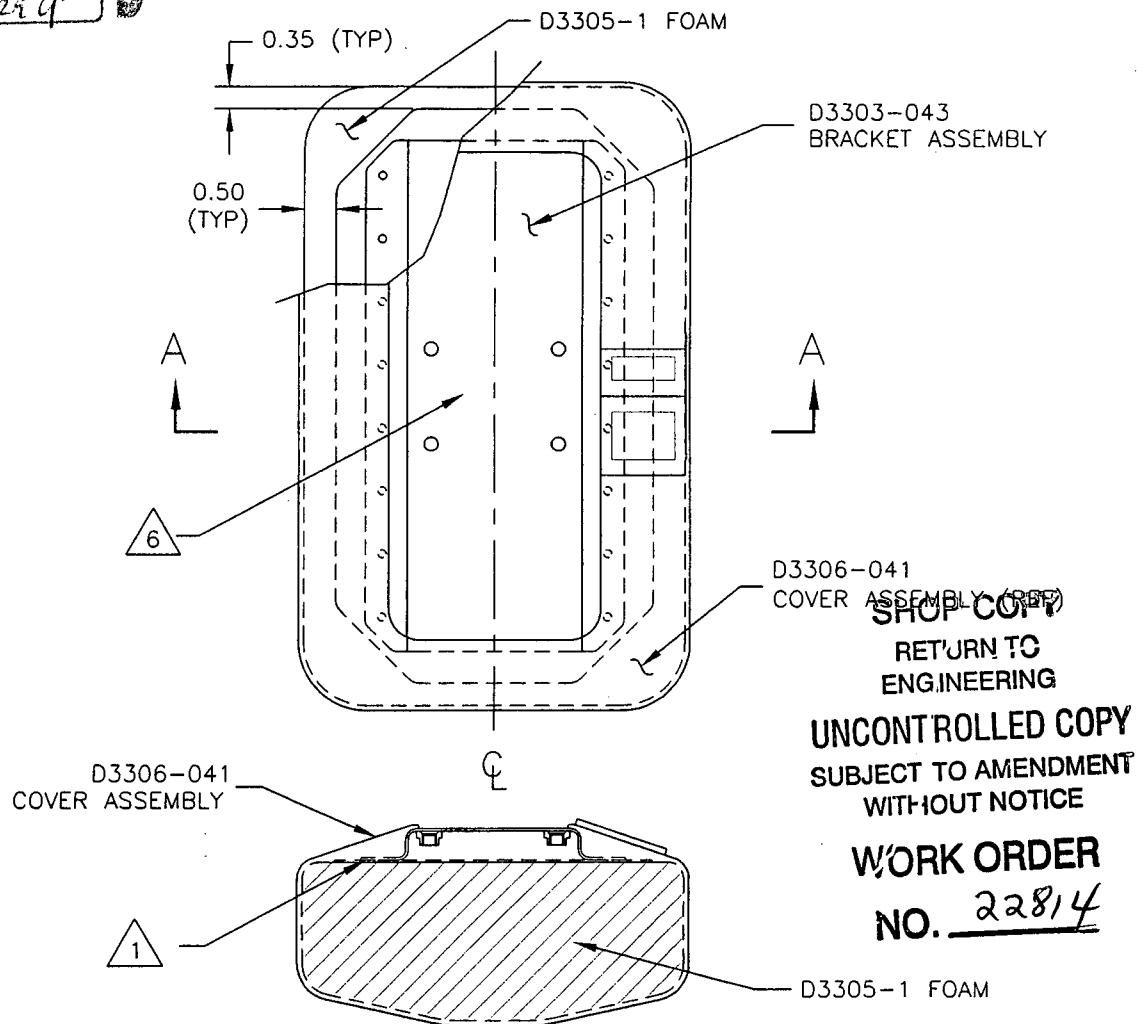
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3303
DATE 04.08.18		REV. A SHEET 1 OF 4
	TITLE HEAD REST	SCALE 1:3
A	04.08.18	NEW ISSUE

RELEASED
04.09.2018 CP



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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22814

SECTION A-A

D3303-041 HEAD REST

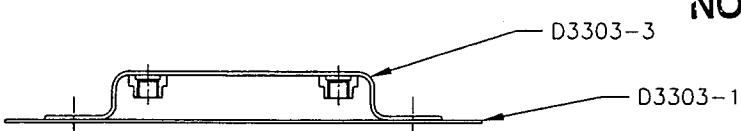
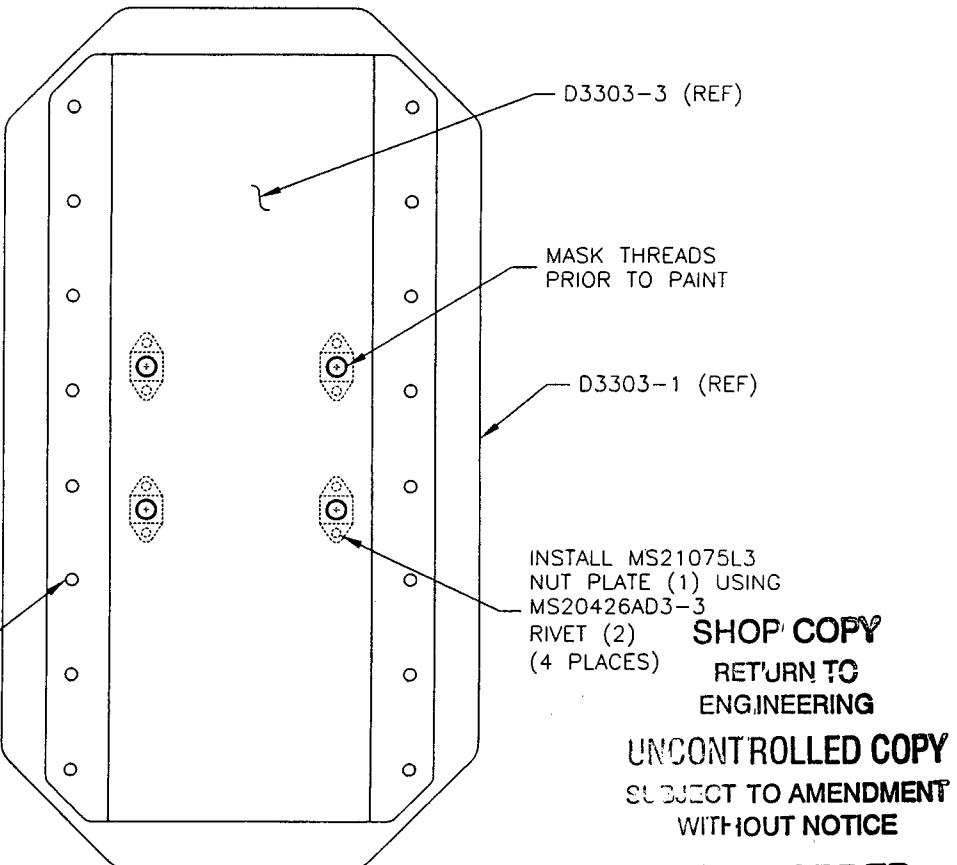
D3303-041 NOTES:

- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 ADHESIVE (0.002" to 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 2) COVER HEAD REST WITH D3306-041 AS SHOWN
- 3) PART IS SYMMETRIC ABOUT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY AS FOLLOWS USING FINE POINT PERMANENT INK MARKER:
"TCCA-PDA, DART AEROSPACE LTD, P/N D3303-041 B/N BXXXXX, FOR PRODUCT
ELIGIBILITY SEE PDA04-11"



DESIGN <i>RF</i>	DRAWN BY <i>KF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>MM</i>	APPROVED <i>JH</i>	DRAWING NO. D3303
DATE 04.08.18	TITLE HEAD REST	REV. A SHEET 2 OF 4 SCALE 1:1

RELEASED
04.09.29 dP



D3303-043 BRACKET ASSEMBLY

D3303-043 NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

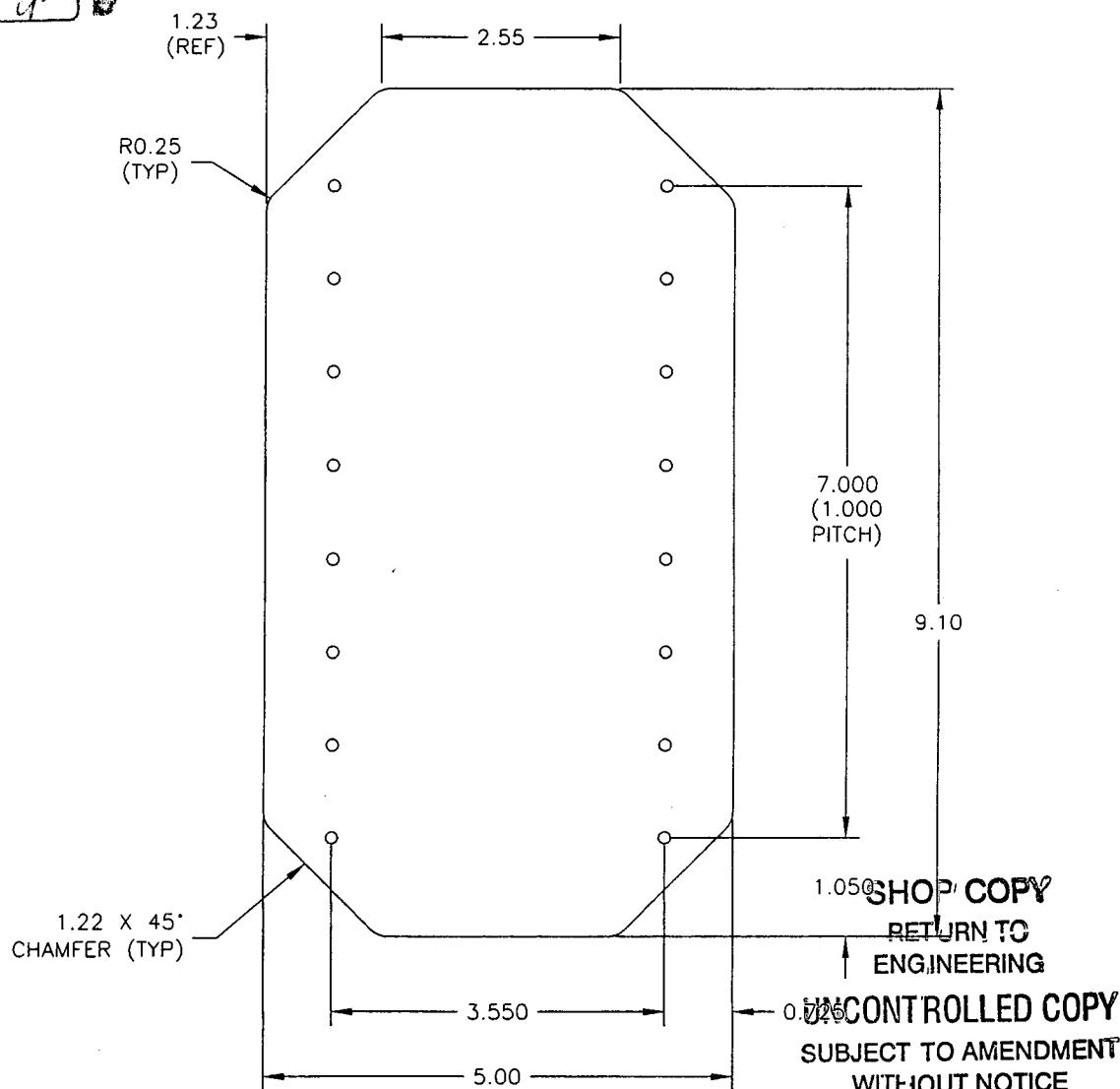


DESIGN <i>PF</i>	DRAWN BY <i>PF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>HF</i>	APPROVED <i>HF</i>	DRAWING NO. D3303
DATE 04.08.18		TITLE HEAD REST

REV. A

SHEET 3 OF 4

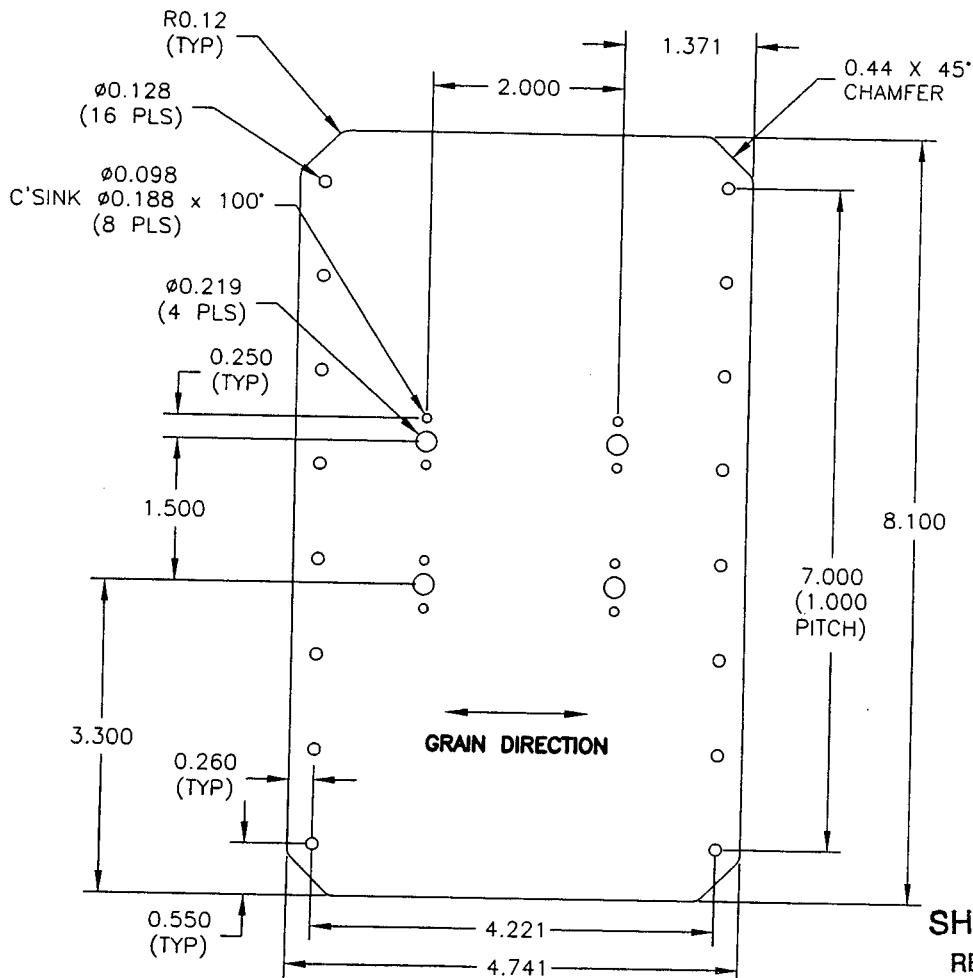
1:2

RELEASED
04.09.29 SP**D3303-1 PLATE****WORK ORDER
NO. 22814****D3303-1 NOTES:**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.032 THICK SHEET (REF. DART SPEC M2024T32S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT AS PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

DART

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. D3303	REV. A SHEET 4 OF 4
DATE 04.08.18	TITLE HEAD REST		SCALE 1:2

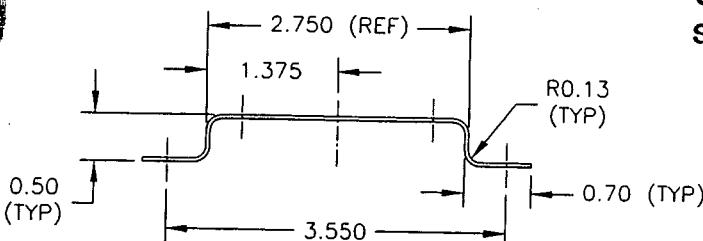


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WORK ORDER
NO. 22814

RELEASED
04.09.29 CP



D3303-3 BRACKET
BEND DETAIL

D3303-3 NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK SHEET (REF. DART SPEC M2024T32S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT AS PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 23, 2005
07:09 am

Work Order No	:	0022814	Department Code:
Project Name	:	D3303-041	Burden Flags : NNNNNNN
Project For	:	WK517	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	D3303-041	Invoice Number :
Description	:	Head Rest	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Req'd	:	0	Order Entry No :
Amount Done	:	0	OE Value : 0.00
Start Date	:	04-30-05	
Est Finish Date	:		Est Mark Up : 0.000%
Act Finish Date	:		Actual Mark Up : 0.000%
Drawings Reqd	:	No	
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/ (Loss)	: 0.00	0.00